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000525

D212-580-043
Job Sheet 182608



Part No: D212-580-043

Job Qty: 3 ea

Part Name: Led Pulse Light



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 10/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 10-05-11 JLM VERIFIED BY:DD IPP rev:B 10.10.12 AS PER ECN10-618 DD VERF:JLM IPP rev:C 10.11.22 AS PER ECN10-642 DD VERF:JLM IPP rev:D 10.12.16 AS PER ECN10-658 DD VERF:EC IPP rev:E 11.03.31 added D4377-1 DD VERF:EC IPP REV:F 12.02.24 as per DSI9596 rev a DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	3 Ea	10/9/18	10/9/18	0.00	0.00	Start Up Stores/Pkg-1	
110	Packaging	3 pcs	10/9/18	10/9/18	0.00	0.00	Packaging1-3	
120	QC	3 pcs	10/9/18	10/9/18	0.00	0.00	QC4	OCT 05 2018
125	DC	3 pcs	10/9/18	10/9/18	0.00	0.00	DC	
130	Packaging	3 pcs	10/9/18	10/9/18	0.00	0.00	Packaging3-1	
140	QC21-FG	3 Ea	10/9/18	10/9/18	0.00	0.00	QC21	

SEP 19 2018
Sign-off
SEP 19 2018

DAS
6043
9-89

OCT 05 2018
OCT 05 2018

Part Op 125 - Photocopy bluefile & type labels per PPPD212-580-043 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPPD212-580-043 Location:FG018

21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1-206062-4	Contacts, Sockets (P1000)	12 Ea (4 ea)	90-Start up Operation	5111465X4 5034048X6
1210/2405-2A	Pulse Light Module	3 pcs (1 ea)	90-Start up Operation	FM138472-1
205838-1	Connector, Plug (P3)	3 pcs (1 ea)	90-Start up Operation	M138428-70
206458-1	Feed-Thru-Receptacle (J2/J3)	3 Ea (1 ea)	90-Start up Operation	5108534
206460-1	Connector, Plug (P2)	3 Ea (1 ea)	90-Start up Operation	5024821
206485-1	Connector, Plug (J1000)	3 Ea (1 ea)	90-Start up Operation	M135998-70X1 5108535X2
206486-2	Connector, Socket (J1000)	3 Ea (1 ea)	90-Start up Operation	5054504
AN3-7A	Bolt	12 Ea (4 ea)	90-Start up Operation	5089286
AN4-17A	Bolt	6 Ea (2 ea)	90-Start up Operation	5089287
AN525-832R10	Screw	12 Ea (4 ea)	90-Start up Operation	FM137978.80
D4078-1	Clamp Half	6 Ea (2 ea)	90-Start up Operation	5088589
D4079-1	Clamp Half, Attachment	6 Ea (2 ea)	90-Start up Operation	F15889X2 5114523X4
D4081-1	Bushing	6 Ea (2 ea)	90-Start up Operation	5163006
D4377-1	Placard	3 Ea (1 ea)	90-Start up Operation	5044960X2 5089416X1
EWLA1000DBDS0W	Led Light	6 pcs (2 ea)	90-Start up Operation	5100820X1 5108825X1
M39029/63-368	Contacts, Sockets (P1000)	90 Ea (30 ea)	90-Start up Operation	5100820X1 5108822-X1
M39029/64-369	Connector, Pins (J1000)	30 Ea (10 ea)	90-Start up Operation	5095320X60 509466X30
MS21042L04	Nut	12 Ea (4 ea)	90-Start up Operation	5054806X13 5108384X17
MS21042L08	Nut	12 Ea (4 ea)	90-Start up Operation	7125653
MS21042L3	Nut	21 Ea (7 ea)	90-Start up Operation	5044234
				5089340

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																									
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 Container No: S111489
 Part: D212-580-043
 Job No: 182608
 Serial No/Batch: S111489
 Revision:
 Inspector:
 Exp Date:
 Instructions: TC STC SH92-16 Issue 6/01 EASA STC 11/03/24

MS21042L4	Nut	6 Ea (2 ea)	90-Start up Operation	5094597
MS22073-3	Circuit Breaker	3 Ea (1 ea)	90-Start up Operation	5024443X1 5037076X2
MS24524-21	Switch (On-Off-On)	3 pcs (1 ea)	90-Start up Operation	5036075
MS26574-3	Circuit Breaker	3 Ea (1 ea)	90-Start up Operation	5108389
MS35206-217	Screw	12 Ea (4 ea)	90-Start up Operation	FM133799
NAS1149D0363J	Washer	24 Ea (8 ea)	90-Start up Operation	5068661
NAS1149D0463J	Washer	12 Ea (4 ea)	90-Start up Operation	5089299
NAS1149DN432J	Washer	24 Ea (8 ea)	90-Start up Operation	FM138326
NAS1149DN816J	Washer	24 Ea (8 ea)	90-Start up Operation	FM138084.0

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	1-206062-4	12	18	0
	1210/2405-2A	3	23	0
	205838-1	3	3	0
	206458-1	3	4	0
	206460-1	3	6	0
	206485-1	3	3	0
	206486-2	3	3	0
	AN3-7A	12	381	0
	AN4-17A	6	248	0
	AN525-832R10	12	44	0
	D4078-1	6	8	0
	* D4079-1	6	2	0
	D4081-1	6	19	0
	D4377-1	3	8	0
	EWLA1000DBDS0W	6	5	0
	M39029/63-368	90	91	0
	M39029/64-369	30	13	0
	MS21042L04	12	97	0
	MS21042L08	12	3,016	0
	MS21042L3	21	3,830	0
	MS21042L4	6	5,260	0
	MS22073-3	3	7	0
	MS24524-21	3	5	0
	MS26574-3	3	2	0
	MS35206-217	12	808	0
	NAS1149D0363J	24	1,762	0
	NAS1149D0463J	12	9,157	0
	NAS1149DN432J	24	130	0
	NAS1149DN816J	24	116	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

7.0 PARTS LIST

Qty	Part Number	Description
X	D212-580-043	LED Pulse Light Kit
2	EWLA1000DBDS0W	LED Light
2	D4078-1	Clamp Half
2	D4079-1	Clamp Half, Attachment
2	D4081-1	Bushing
1	MS26574-3	Circuit Breaker
1	MS22073-3	Circuit Breaker
1	MS24524-21	Switch (On-Off-On)
1	1210/2405-2A	Pulse Light Module
1	206486-2	Connector, Socket (J1)
1	206485-1	Connector, Plug (P1)
1	206458-1	Feed-thru, Receptacle (J2/J3)
1	206460-1	Connector, Plug (P2)
1	205838-1	Connector, Plug (P3)
10	M39029/64-369	Contacts, Pins (J1)
30	M39029/63-368	Contacts, Sockets (P1/P2/P3)
4	1-206062-4	Connector Backshell
2	AN4-17A	Bolt
4	AN3-7A	Bolt
2	MS21042L4	Nut
7	MS21042L3	Nut
4	NAS1149D0463J	Washer
8	NAS1149D0363J	Washer
4	AN525-832R10	Screw
4	MS21042L08	Nut
8	NAS1149DN816J	Washer
4	MS35206-217	Screw
4	MS21042L04	Nut
8	NAS1149DN432J	Washer
1	D4377-1	Placard

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Revision: D

Date: 12.06.13